

### **CLEAN RESOURCES**

**ENVIRONMENTAL INNOVATION** 

WATER INNOVATION

# ibex<sup>™</sup> - SAGD Decentralized Steam & Solvent Technology Offsite Prototype Construction and Operation

The ibex<sup>TM</sup> process is designed for in-situ bitumen producers to materially reduce their water disposal, GHG, land use footprint and capital and operating costs. The process receives emulsion from a Steam or Solvent Assisted Gravity Drainage (SAGD) reservoir, adds heat, removes gas, removes solids, converts the water into steam and recaptures solvent for reservoir re-injection, treats the bitumen for sale, and optionally converts bitumen into a partially upgraded semi-finished product. The project will complete detailed engineering, procurement, construction, and operation of an offsite, commercial operating condition 1000:1 scale prototype (TRL5) in 2022. The operating data will provide confidence to proceed to field level trials with the prototype or proceed to detailed engineering, construction, and operation of a 100:1 scale pilot in 2023-24.



FUNDING DETAILS



#### **RECIPIENT:**

ARCHER Business

Development Inc



#### **PARTNERS:**

Oil and Gas Industry Partner



#### **TOTAL BUDGET:**

\$1,014,160



#### AI FUNDING:

TIER-\$608,496



#### **PROJECT DATES:**

March 2022 -

May 2023



#### **PROJECT TRL:**

Start: 4

End: 5

#### **APPLICATION**

ibex<sup>™</sup> is designed to be located at or near the in-situ bitumen producing well pad to optimize energy use and approach the ideal heat cycle by directing all heat into steam generation or bitumen processing. ibex<sup>™</sup> replaces significant sections of traditional water treatment at SAGD facilities resulting in reduced capital and operating costs along with improved GHG and environmental performance.

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#### **PROJECT GOALS**

The key goals of the project are:

- Produce detailed engineering for a 1000:1 contractor scale
   TRL 5 prototype
- Build and operate a 1000:1 scale continuous machine through a variety of parametric tests with fluids supplied from in-situ oil sands sites at commercial conditions for a variety of circumstances
- Validate the ibex ™ process can meet required Key Performance Indicators and continue to proceed to next commercialization phase

#### **BENEFITS TO ALBERTA**

The successful implementation of this technology or use of the knowledge generated could result in:

- Improvements in water use and GHG production through complete recycling of water and elimination of process related disposal water, and reduced energy consumption compared to baseline operations
- Improvements in economic performance for SAGD facilities through reduced capital and operational expenses related to up to a 60% reduction of land footprint requirements and much of the above ground infrastructure connecting well pads to central processing facilities
- Potential for increased pipeline capacity through partial upgrading to produce higher-valued bitumen products



1 Student Trained



2 Protected Jobs



120 Future Jobs

## CURRENT STATUS

#### **APR 2022**

Recently contracted, efforts are underway to initiate final design and drawings work, determine detailed equipment specifications and secure firm quotes for procurement and fabrication of the 1:1000 scale ibex™ pilot. Target fabrication completion is for the New Year to support testing and operation through the first half of 2023.