## **CLEAN RESOURCES**

**ADVANCED HYDROCARBONS** 

INNOVATIVE HYDROCARBON PRODUCTS – BITUMEN ADVANCED MATERIALS

FUNDING DETAILS

### Solideum 1,000 bpd Field Pilot

Solideum's technology yields two valuable products from bitumen: a 27-33API low-sulphur distillate oil product and a heavy cut product. The heavy cut product can be supplied as a hot product or converted to a pellet/flake solid product that are feedstock materials to the asphalt market. For local markets, the heated heavy cut product is preferred. For international transport of the heavy cut, pellets and flake are preferred. The distillate can be used as an oil product or dilutant for bitumen transport. Solideum's technology can produce up to 50% by volume distillate with the remaining being the heavy cut.



Pelleted asphalt binder from Solideum process ready for rail or truck transport.



RECIPIENT:
Solideum Inc.



PARTNERS: CEDA



**TOTAL BUDGET:** \$4,900,000



AI FUNDING: \$1,190,000



**PROJECT DATES:** 

FEB 2021 -

**DEC 2024** 



**PROJECT TRL:** 

Start: 6 End: 7

#### **APPLICATION**

Solideum has developed a completely different approach to the production of asphalt binders from bitumen that is much simpler and cheaper for application in small scale plants, especially in the range of 1000-10,000 barrels per day. At the start of the project the technology was at laboratory scale – multiple continuous 1-2 barrel per day units yielded heavy cut (pellet/flake and asphalt binder feedstock) and distillate (typically between 27 and 33°API).

Classification: Protected A

**ADVANCED HYDROCARBONS** 

INNOVATIVE HYDROCARBON PRODUCTS – BITUMEN ADVANCED MATERIALS

#### PROJECT GOALS

- The proposed project will conduct a 300-500 barrel per day pilot of Solideum's technology to
  - Confirm its capital cost reduction potential
  - Verify its energy consumption and find opportunities for improvement of energy efficiency when integrated with SAGD plants
  - Demonstrate its environmental (GHG emissions) and economic benefits.

#### **BENEFITS TO ALBERTA**

- Estimates for new employment opportunities resulting from the proposed project are estimated (at the low end) to be roughly 20 for pilot plant fabrication, installation, and commissioning
- Together with the 3 HQSP, we estimate that 23 jobs will be created or preserved from this project
- If the technology is fully commercialized and achieves a market of 50,000 bpd then we expect to create 150 jobs in engineering, fabrication, and operations
- SAGD operators will realize higher prices for bitumenderived distillate and asphalt binder
- The Solideum process diverts bitumen heavy fractions from fuel to production of value-added asphalt, thereby reducing carbon dioxide emissions associated with bitumen utilization.



3 Students
Trained



**20 Project Jobs** 



150 Future Jobs



1 New Product/Service



1-5 kT/yr Future GHGs Reduced

# CURRENT STATUS

#### **MAY 2025**

The pilot unit was successful at up to 125 barrels per day throughput using electric heating. Yields and performance were consistent with the lab scale tests. Further scale up for field demonstration using a natural gas fired heater was not successful, because full 24/7 multi-day stable operation was not achieved. Operations with modified equipment are planned during warmer weather, to verify extended steady operation and performance.

Disclaimer • Alberta Innovates (Al) and Her Majesty the Queen in right of Alberta make no warranty, express or implied, nor assume any legal liability or responsibility for the accuracy, completeness, or usefulness of any information contained in this publication, nor that use thereof infringe on privately owned rights. The views and opinions of the author expressed herein do not necessarily reflect those of Al or Her Majesty the Queen in right of Alberta. The directors, officers, employees, agents and consultants of Al and the Government of Alberta are exempted, excluded and absolved from all liability for damage or injury, howsoever caused, to any person in connection with or arising out of the use by that person for any purpose of this publication or its contents.