

# CLEAN RESOURCES

ENVIRONMENTAL INNOVATION

WATER INNOVATION

## FUNDING DETAILS

### ibex™ - Step-Change Pad-Based Steam and Solvent Bitumen Surface Technology Improves Environmental and Economic Sustainability

The ibex™ process is designed for in-situ bitumen producers to materially reduce their water disposal, GHG, land use footprint and capital and operating costs. The process receives emulsion from a Steam or Solvent Assisted Gravity Drainage (SAGD) reservoir, adds heat, removes gas, removes solids, converts the water into steam and recaptures solvent for reservoir re-injection, treats the bitumen for sale, and optionally converts bitumen into a partially upgraded semi-finished product. The project will complete bench scale testing (TRL4) in 2021, validate brownfield and greenfield economics, and design a 4 barrel per day field ready unit for testing in 2022.



**RECIPIENT:**  
**ARCHER Business  
Development Inc**



**PARTNERS:**  
**Oil and Gas  
Industry Partner**



**TOTAL BUDGET:**  
**\$835,357**



**AI FUNDING:**  
**\$570,000**



**PROJECT DATES:**  
**JAN 2021 –  
DEC 2021**



**PROJECT TRL:**  
**Start: 4  
End: 5**

## APPLICATION

ibex™ is designed to be located at or near the in-situ bitumen producing well pad to optimize energy use and approach the ideal heat cycle by directing all heat into steam generation or bitumen processing. ibex™ replaces significant sections of traditional water treatment at SAGD facilities resulting in reduced capital and operating costs along with improved GHG and environmental performance.



## PROJECT GOALS

The key goals of the project are:

- Validation of process design through successful testing of technology to meet ongoing steam handling requirements at bench scale with prototype and in-situ fluids
- Developing subsurface modeling to understand impacts of technology on subsurface environment and oil recovery
- Completion of scale-up design including front-end engineering design and cost estimate
- Development of brownfield and greenfield technology installation and operational cost estimates and market assessments

## BENEFITS TO ALBERTA

The successful implementation of this technology or use of the knowledge generated could result in:

- Improvements in water use and GHG production through complete recycling of water and elimination of process - related disposal water, and reduced energy consumption compared to baseline operations
- Improvements in economic performance for SAGD facilities through reduced capital and operational expenses related to up to a 60% reduction of land footprint requirements and much of the above ground infrastructure connecting well pads to central processing facilities
- Potential for increased pipeline capacity through partial upgrading to produce higher-valued bitumen products



**2 Students  
Trained**



**1 Patent**



**205kt Future GHGs  
Reduced**

## FINAL STATUS

### NOV 2021

Demonstrated ability to safely control boiling with prototype fluids and condition and produce specification steam. Test results provided confidence to proceed to the next development phase with continuous processing of actual fluids at commercial conditions. TRL 5-7 Front End Engineering and cost estimates were completed for the next development phases. Brownfield commercial scale cost estimates and a market competitive assessment indicated a compelling value proposition.